

Q2/13mtr Wright & Levrantos

Service Report, Orams Marine Village

Report Date: 21/02/2022

Completed by: Nigel Hawke

Service Type: Replacement Standing Rigging

Introduction:

This report has been compiled to inform internal and external stakeholders of the work completed on Q2 in Orams Marine Village between Thursday 17th February 2020 and 18th February 2022.

Q2 was manufactured in 2004.

Service Items:

1. **Replacement Rigging**
2. **Ball Tang Replaced**
3. **Forestay Replaced**
4. **Swivel Bearing**
5. **Gooseneck Pin**
6. **Seagull Stay**
7. **Running Rigging**
8. **NDT** by third party (arranged by boat owner)

Service work Scope:

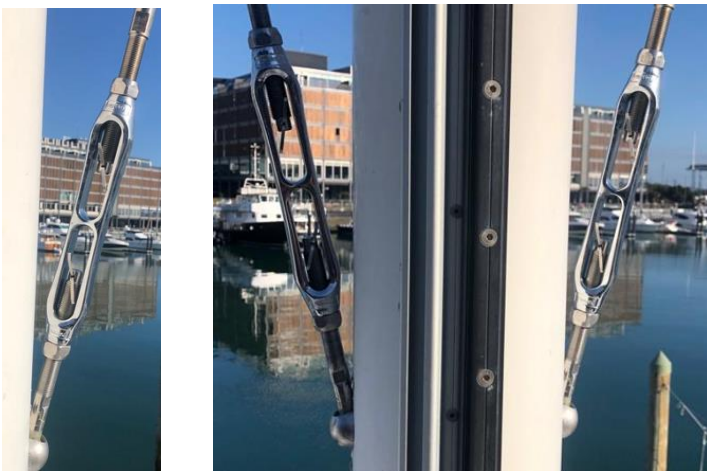
The following service work was completed:

1. **Rigging Replaced** – all the standing rigging was replaced with new Dyform 316 Stainless Steel Hama wire. All Ball tang swages were replaced, as well as all the turn buckles.
2. **Ball Tang** – the two ball tangs for the caps were replaced as one of the tangs was found to have a crack in it after the fitting was NDT'd.
3. **Forestay** – The forestay was replaced in December 2021 with new Dyform 316 stainless steel wire, new toggle and eye swage end fittings.
4. **Swivel** – A new lip seal was installed in the genoa swivel in December 2021 as the old seal was full of contaminated grease/dust/dirt.
5. **Gooseneck** – horizontal gooseneck pin was replaced as the old pin was bent. New washers were installed on the vertical pin.
6. **Seagull Stay** – a new seagull stay was fitted to the forward beam.
7. **Running rigging** – all halyards were replaced with Spectra or Polyester Core ropes, including all halyards, sheets, and control lines.
8. **NDT** – the chain plates and blots were NDT by an independent contractor who confirmed the fittings were fit for purpose.

Photos:



Old Rigging Screw sample images



New rigging screws sample image (all replaced)



New wiring at mast base



Port ball tang cracked so replaced